

Work Order ID 67900

Monday, April 04, 2011 11:22:13 AM



Ship Friday

Page 1

Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Item Name: Skidtube STD LH, Deluxe

Stop



Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

MF

Date: 11-04-04

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-215 CHG001

Subtotal

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636 page:15-16-17-20

120

QC5-Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Subtotal

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-636-015	CHG	CHG001		
DESC.	Skidtube LH	STC	SH99-7		
LOT	B64950	STC	SR00646SE		
MODEL	AS350/355	STC			
PATENTS: US #5735484 / CA #2222184 EUROPEAN No. # 0828655				MADE IN CANADA D2729	

Handwritten: 11-4-6

Handwritten: 11/04/05

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: * D350-636-215

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Stop

Item Name: Skidtube STD LH, Deluxe

Start Date: 4/4/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-215

Location: 13

PPP rev: A

11/4/08

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/4/08

UMF

11-04-06

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Monday, April 04, 2011 11:22:06 AM

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe





Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015 		Manufactured	No			110	Each	1.0000	1	1			
Skidtube STD w/ Training Wearplates, LH													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				FG072			1						
				64950			1						
D350-636-101 		Manufactured	No			110	Each	17.0000	1	1			
Toe Step, LH/RH													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				FG021			17						
				26089			7						
				67316			10						
D350-636-105A 		Manufactured	No			110	Each	12.0000	1	1			
Wedge Installation													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				FG021			12						
				51959			2						
				54958			4						
				67317			6						
D350-636-109 		Manufactured	No			110	Each	8.0000	1	1			
Tow Ring Installation													
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				FG022			8						
				67205			4						
				67318			4						

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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